


Standart Features

- Steel construction body
- Pneumatic Clutch and Brake Combination
- Adjustable stroke
- Eccentric Crankschaft was made filling
- Liner washer system in connecting rod
- Central lubrication system
- Adjustable rear slides
- 4 guide ram
- Ram adjustment with ratchet system
- Mechanical disc overload protection system
- Maint table with T slots
- Material and scrap Groove
- Manuel Hand Pomp
- Foot paddle
- Double hand control
- Single-continious-interrupted shot - feeding mode options
- PLC applied
- 7" Operator Panel
- 3 Color Warning Light
- Security PLC
- Compliance with CE directives
- Safety Light Curtains
- Press Safety Valve
- Pneumatic Ram Balancing Cylinders

Optional Features

- Electric and Timed Automatic Grease Lubrication System
- Speed Control Unit

	Value	Unit
Capacity	25	Ton
Throat Depth	180	mm
Table - Ram Distance	290	mm
Housing Width	270	mm
Ram Adjusment	50	mm
Press Width	1080	mm
Press Height	2250	mm
Press Depth	1120	mm
Table Hole Diameter	Ø145	mm
Table Depth	360	mm
Table Width	550	mm
Die Tie Hole Diameter	Ø35	mm
Ram Face Size	230 × 170	mm
Table Height From Floor	700	mm
Stroke	10-60	mm
Strok Per Minute	120	spm
Motor Power	3	kW
Motor Speed	1000	rpm
Approximate Weight	1250	kg

A3	ISO 128	HP_25_PK_VP	Technical Specifications		Page
TASARIM / DESIGNED	Taha Canat	10.01.2021			1/1
ÇİZEN / DRAWN	Taha Canat	17.10.2025			
KONTROL / CHECKED					